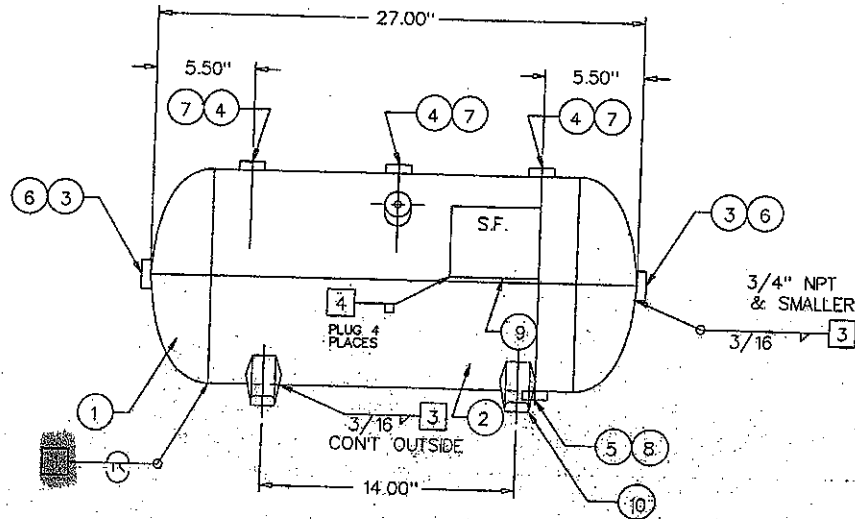
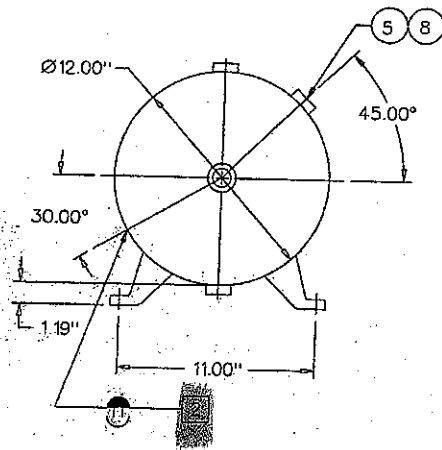


#2 .094 X 20-1/4" X 37-3/8"



ITEM	P/N	DESCRIPTION	QTY
1	H12094J	12"OD 2:1 SE JOGGLE HEAD	2
2	R100002	.094 ROLLED SHELL	1
3	F100750	3/4" SERIES 384 NPT	2
4	F100500	1/2" SERIES 383 NPT	3
5	F100250	1/4" SERIES 381 NPT	2
6	F500750	3/4" PLASTIC PLUG	2
7	F500500	1/2" PLASTIC PLUG	3
8	F500250	1/4" PLASTIC PLUG	2
9	S100001	NAME PLATE	1
10	S100060	H1011 DEFIANCE FOOT	4

DESIGN & CALCULATIONS COMPLY WITH
A.S.M.E. CODE SECTION VIII DIV. 1

20..... EDITION
..... ADDENDA

DWG. CHECKED BY.....
DWG. APPROVED BY.....

POWDER PAINT H.H. GREY PRIMER

ATTACHMENT WPS
3/16 & BELOW A569 SFI-6.
5/16 & ABOVE A36 SFI-2-1
STRUCTURAL A36 SFI-2-1
1/4 A635 SFI-3

STD 12 GAL (1.56 FT³) HORIZONTAL REC. VOLUME 1.56 FT³

NO.	DATE	REVISION	QCM
1	11/18/91	GENERAL REVISION	CC
2	1/13/97	WAS "U" STAMP	BW
3	3/19/97	REVISED & REDRAWN	BP
4	1/07/00	UPDATE PER '99 ADDENDA	BW
5	5/12/00	CHANGE PAINT SPEC.	

HEAD THK: .094 MIN. MAT'L SA414-G EFF 85%
SHELL THK: .094 MIN. MAT'L SA414-G EFF 70%
NAT'L BD. NO
STAMP: "UM" STAMP (2)
CRN: H7953.5C
REF: SFI STOCK

MAWP 200 PSI AT 450 °F
MDMT -20 °F AT 200 PSI
TEST: HYDRO AT 260 PSI
PNEU. AT 260 PSI

- WPS DRAWINGS
- 1 SFI-1 OR SFI-2 SK 1
 - 2 SFI-1 OR SFI-14 SK 2
 - 3 SFI-2-1
 - 4 SEE ATTACHMENT
 - SFI STOCK

- NDE
- MAGNETIC PARTICLE
 - SPOT X-RAY PER UW52
 - FULL X-RAY PER UW51

QCM APPROVAL
DATE

FITTINGS = SA181 CL70
ORIGINALLY BUILT IN ACCORDANCE WITH THE LATEST EDITION OF THE A.S.M.E. CODE, SECTION VIII, DIV. 1, SECTIONS 2, 5, & 9
WEIGHT IS APPROXIMATELY 37 LBS.

OAKVILLE, ONT. STEEL FAB ABINGDON, VA
DRAWN BY: RGO P/N
DATE 3/25/89 A10023

PER CHART