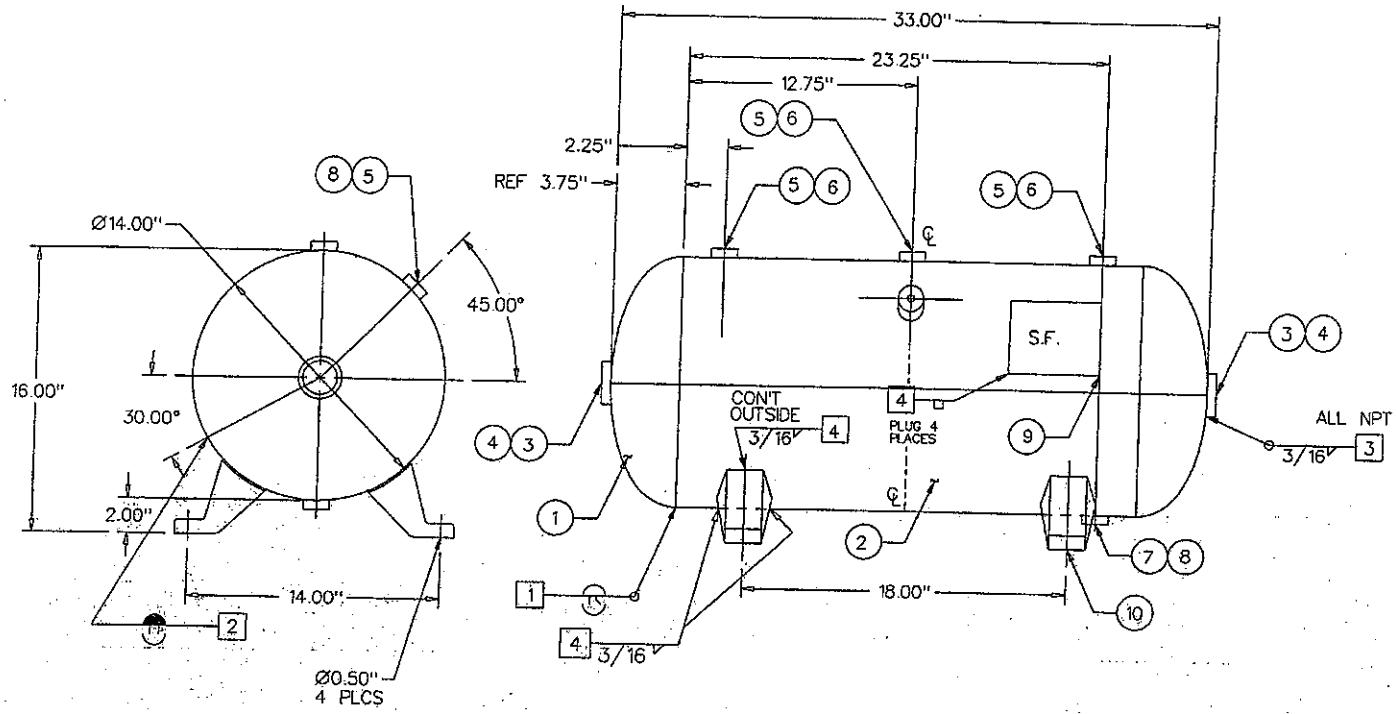
#2 .106" X 25-1/2" X 43-1/2"




| ITEM | P/N | DESCRIPTION | QTY |
|---|---|---|---|
| 1 | H14094J | 14"OD 2:1 SE JOGGLE HEAD | 2 |
| 2 | R100022 | .106 ROLLED SHELL | 1 |
| 3 | F101500 | 1-1/2" FLAT NPT | 2 |
| 4 | F501500 | 1-1/2" PLASTIC PLUG | 2 |
| 5 | F100500 | 1/2" SERIES 383 NPT | 3 |
| 6 | F500500 | 1/2" PLASTIC PLUG | 3 |
| 7 | F100250 | 1/4" SERIES 381 NPT | 2 |
| 8 | F500250 | 1/4" PLASTIC PLUG | 2 |
| 9 | S100001 | NAME PLATE | 1 |
| 10 | S101453 | H18X FOOT | 4 |

DESIGN & CALCULATIONS COMPLY WITH
ASME CODE SECTION VIII, DIV1.
20.... EDITION
..... ADDENDA

1 SFI-2-1 OR SFI-1 SK 1
2 SFI-1 OR SFI-14 SK 2
3 SFI-2-1
4 SEE ATTACHMENT

1 MAGNETIC PARTICAL
2 SPOT X-RAY PER UW52
3 FULL X-RAY PER UW51
S SEAL WELDING REQUIRED

SFI/CATALOG

ENG APP'L/DATE

QCM APP'L/DATE

POWDER PAINT H.H. GREY PRIMER

ATTACHMENT WPS
3/16 & BELOW A569 SFI-6
5/16 & ABOVE A36 SFI-2-1
STRUCTURAL A36 SFI-2-1
1/4 A635 SFI-3

14" X 33" HORIZONTAL - AIR RECEIVER (20 GALLONS) 2.67 CU. FT.

| NO. | DATE | REVISION | ENG | QCM |
|---|---|---|---|---|
| 5 | 2/26/97 | FOOT CHANGED & UM | LPS | BW |
| 6 | 2/27/97 | REVISED & REDRAWN | LPS | BW |
| 7 | 3/13/98 | TAKE OFF FULL VACUUM | LPS | BW |
| 8 | 1/07/00 | UPDATE PER 99 ADDENDA | LPS | BW |
| 9 | 5/12/00 | CHANGE PAINT SPEC | LPS | BW |
| 10 | 8/16/04 | REVISED & REDRAWN | | |

HEAD THK: .094 MIN. C.A.: NONE MAT'L SA414-G EFF 85%
SHELL THK: .106 MIN. C.A.: NONE MAT'L SA414-G EFF 70%

NAT'L BD. NO
STAMP: "UM" STAMP
CRN: H7952.5C
REF: SFI STOCK

MAWP 200 PSI AT (7) 450 °F
MDMT -20 °F AT 200 PSI
TEST: HYDRO AT 260 PSI
PNEU. AT 260 PSI

FITTINGS - SA181 CL70
IMPACT TESTING NOT REQUIRED PER UG-20(f)

STEEL FAB
OAKVILLE, ONT. ABINGDON, VA

DRAWN BY: SBB
DATE 1/5/90
P/N A10025

SHIPPING WEIGHT: 54# PER CHART