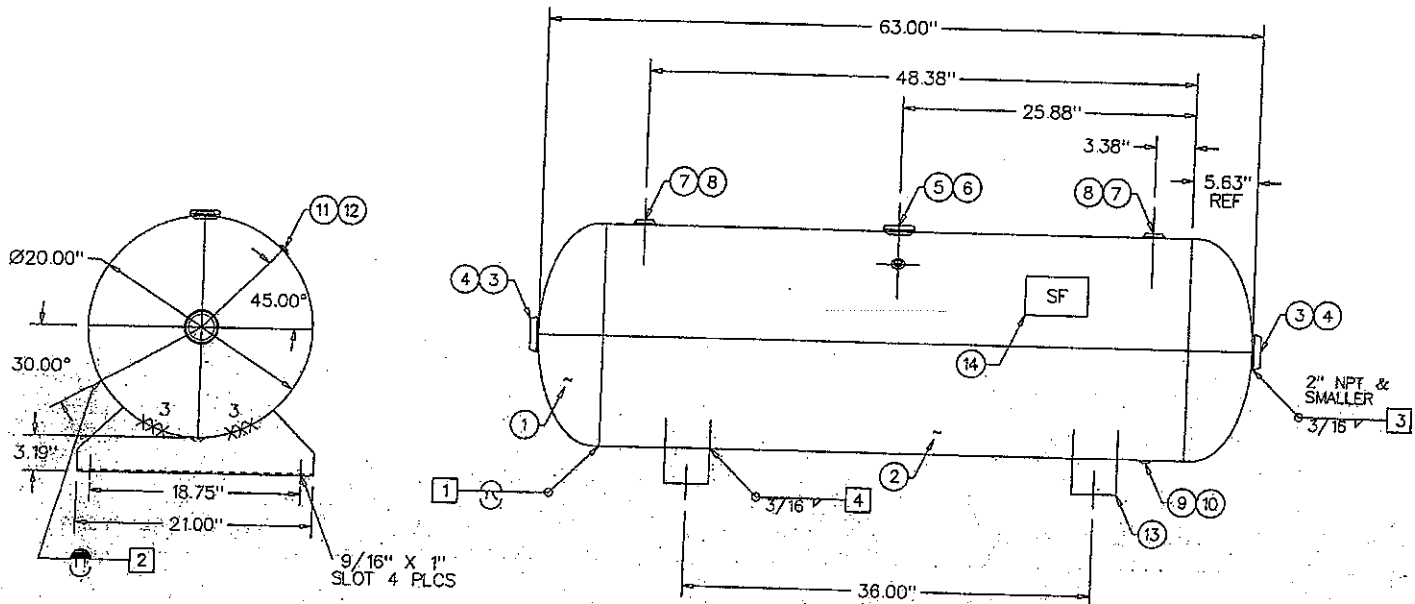


#2. .151" X 51-1/2" X 62-3/8"  
 #13. .134" X 48" X 66" (10 TO 1)



ITEM	P/N	DESCRIPTION	QTY
1	H20124J	20"OD SE 2:1 JOGGLE HEAD	2
2	R100007	.151" ROLLED SHELL	1
3	F102000	2" FLAT NPT	2
4	F502000	2" PLASTIC PLUG	2
5	F101501	1-1/2" RAD NPT	1
6	F501500	1-1/2" PLASTIC PLUG	1
7	F101000	1" SERIES 385 NPT	2
8	F501000	1" PLASTIC PLUG	2
9	F100750	3/4" SERIES 384 NPT	1
10	F500750	3/4" PLASTIC PLUG	1
11	F100250	1/4" SERIES 381 NPT	1
12	F500250	1/4" PLASTIC PLUG	1
13	S100039	10GA CHANNEL FOOT	2
14	S100001	NAME PLATE	1

DESIGN & CALCULATIONS COMPLY WITH  
 ASME CODE SECTION VIII, DIV 1  
 20..... EDITION  
 ..... ADDENDA

1 SFI-2-1 OR SFI-1 SK 1	⚠ MAGNETIC PARTICLE
2 SFI-2-1 OR SFI-1 SK 2	⚠ SPOT X-RAY PER UWS2
3 SFI-2-1	⚠ FULL X-RAY PER UWS1
4 SEE ATTACHMENT	⚠ SEAL WELDING REQUIRED

POWDER PAINT H.H. GREY PRIMER

ATTACHMENT WPS:  
 3/16 & BELOW A569 SFI-6  
 5/16 & ABOVE A36 SFI-2-1  
 STRUCTURAL A36 SFI-2-1  
 1/4 A635 SFI-3

20" X 63" HORIZONTAL - AIR RECEIVER (80 GALLONS)

NO.	DATE	REVISION	ENG	QCM	HEAD THK:	SHELL THK:	NATL. BD.	STAMP:	CRN:	REF:	MAWP	MDMT	TEST:
1	7/25/90	WAS 41"		GJ	.124 MIN.	.151 NOM.	YES	"U" STAMP	H1291.5C		200	-20	HYDRO AT 260.
2	11/19/91	GENERAL REVISION		CC							PSI AT 450 °F		
3	3/3/97	REVISED & REDRAWN		BW									
4	1/7/00	UPDATED PER 99 ADD		BW									
5	5/12/00	CHANGED PAINT SPEC		BW									
6	10/21/04	CHANGED HEAD THICK											

FITTINGS - SA181 CL70  
 IMPACT TESTING NOT REQUIRED PER UG-20(f)

SFI STOCK

ENG APPL./DATE \_\_\_\_\_

QCM APPL./DATE \_\_\_\_\_

OAKVILLE, ONT. **STEEL FAB** ABINGDON, VA

DRAWN BY: RGO P/N

DATE: 3/25/89

**A10031**

SHIPPING WEIGHT: 190#