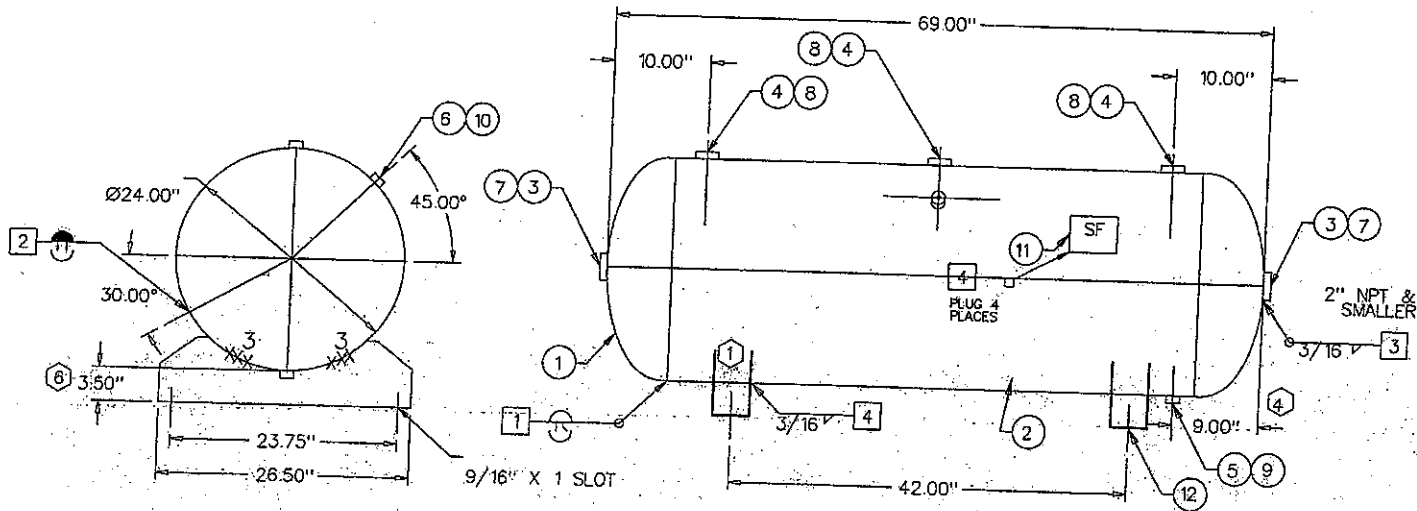


USE A10034 SHELL PROGRAM
BUT USE .159 SHELL MATERIAL

#2 .159 X 55-1/2" X 75"
A10034 OR 0011

#12 .134" X 60" X 78" (6 TO 1)



ITEM	P/N	DESCRIPTION	QTY
1	H24149J	24"OD 2:1 SE JOGGLE HEAD	2
2	R100062	.159 ROLLED SHELL	1
3	F102000	2" FLAT NPT	2
4	F101501	1-1/2" RAD NPT	3
5	F100750	3/4" SERIES 384 NPT	1
6	F100250	1/4" SERIES 381 NPT	1
7	F502000	2" PLASTIC PLUG	2
8	F501500	1-1/2" PLASTIC PLUG	3
9	F500750	3/4" PLASTIC PLUG	1
10	F500250	1/4" PLASTIC PLUG	1
11	S100001	NAME PLATE	1
12	S100038	CHANNEL LEGS	2

DESIGN & CALCULATIONS COMPLY WITH
A.S.M.E. CODE SECTION VIII DIV. 1

20..... EDITION
..... ADDENDA

DWG. CHECKED BY.....
DWG. APPROVED BY.....

WPS DRAWINGS

- 1 SFI-1 SK 1
- 2 SFI-1 SK 2
- 3 SFI-2-1
- 4 SEE ATTACHMENT
- SFI STOCK

- NDE
- MAGNETIC PARTICLE
- SPOT X-RAY PER UW52
- FULL X-RAY PER UW51

OCM APPROVAL

DATE

FITTINGS = SA181 CL70

POWDER PAINT H.H. GREY PRIMER

BUILT IN ACCORDANCE WITH THE LATEST EDITION OF THE
A.S.M.E. CODE, SECTION VIII, DIV. 1, SECTIONS 2, 5, & 9
REGISTERED WITH NATIONAL BOARD

SHIPPING WEIGHT = 239#

ATTACHMENT WPS

- 3/16 & BELOW A569 SFI-6
- 5/16 & ABOVE A36 SFI-2-1
- STRUCTURAL A36 SFI-2-1
- 1/4 A635 SFI-3

STD. 120 GAL. HORIZONTAL REC.

NO.	DATE	REVISION	QCM	NO.	DATE	REVISION	QCM
7	1/25/99	CODE CASE 2290	BW	1	4/26/89	CORRECTED FROM 1 TO 2	GJ
8	4/05/99	CRN CHANGE	BW	2	11/19/91	GENERAL REVISION	CC
9	1/07/00	UPDATE TO 99 ADDENDA	BW	3	4/20/94	WAS SA455 SHELL	BW
10	5/12/00	CHANGE PAINT SPEC.		4	9/29/98	MOVED DRAIN	BW
				5	3/4/97	REVISED & REDRAWN	BW
				6	11/25/97	WAS .3.19" NOW .3.5"	BW

HEAD THK: .131 MIN. MAT'L SA414-G EFF 85%
SHELL THK: .159 NOM. MAT'L SA414-G(3) EFF 70%
NAT'L BD. YES
STAMP: "U" STAMP
CRN: L4034.5C
REF: SFI STOCK

MAWP 200 PSI AT 650 °F
MDMT -20 °F AT 200 PSI
TEST: HYDRO AT 260 PSI
PNEU. AT 260 PSI

OAKVILLE, ONT.

DRAWN BY: RGO

DATE 3/25/89

STEEL FAB ABINGDON, VA

A10033