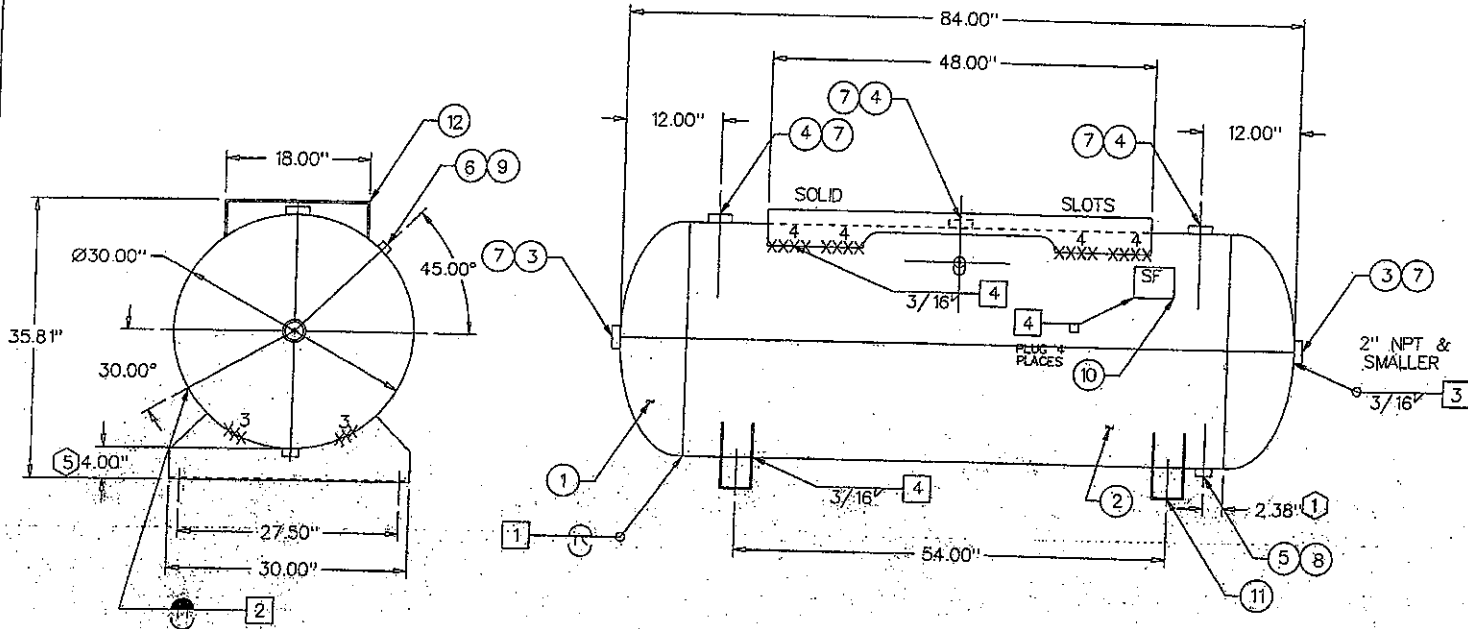


- #2 .199 X 67-1/2" X 93-1/2"
- #11 .187 X 48" X 62" (6 TO 1)
- #12 250 X 48" X 55-1/2" (2 TO 1)



POWDER PAINT H.H. GREY PRIMER

FITTINGS = SA181 CL70

BUILT IN ACCORDANCE WITH THE LATEST EDITION OF THE A.S.M.E. CODE, SECTION VIII, DIV. 1, SECTIONS 2, 5, & 9 REGISTERED WITH NATIONAL BOARD

STD. 240 GAL. HORIZONTAL RECEIVER

ATTACHMENT WPS  
 3/16 & BELOW A569 SFI-6  
 5/16 & ABOVE A36 SFI-2-1  
 STRUCTURAL A36 SFI-2-1  
 1/4 A635 SFI-3

NO.	DATE	REVISION	QCM	NO.	DATE	REVISION	QCM
7	1/07/00	UPDATE TO 99. ADDENDA	BW	1	1/3/91	MOVE DRAIN	GJ
8	5/12/00	CHANGE PAINT SPEC.	BW	2	11/19/91	GENERAL REVIEW	GC
9	4/26/05	REVISED HD, SH MIN, TEMP & CRN		3	9/9/93	FULL VACUUM	CC
				4	3/5/97	REVISED & REDRAWN	BW
				5	11/25/97	WAS 3.19" NOW 4"	BP
				6	5/13/98	TAKE OFF FULL VACUUM	BW

HEAD THK: .163 MIN.	MAT'L SA414-G	EFF 85%
SHELL THK: .199 MIN.	MAT'L SA414-G	EFF 70%
NAT'L BD. YES	MAWP 200 PSI AT 400 °F	
STAMP: "U" STAMP	MDMT -20 °F AT 200 PSI	
CRN: L4036.5C	TEST: HYDRO AT 260 PSI	
REF: SFI STOCK	PNEU. AT 260 PSI	

ITEM	P/N	DESCRIPTION	QTY
1	H30174J	30"OD 2:1 SE JOGGLE HEAD	2
2	R100064	.199 ROLLED SHELL	1
3	F102000	WLD FLG 2" NPT 398 FLAT	2
4	F102001	WLD FLG 2" NPT 958 RAD	3
5	F101000	WLD FLG 1" NPT 385	1
6	F100250	WLD FLG 1/4" NPT 381	1
7	F502000	2" PLASTIC PLUG	5
8	F501000	1" PLASTIC PLUG	1
9	F500250	1/4" PLASTIC PLUG	1
10	S100001	NAME PLATE	1
11	S100040	CHANNEL FOOT	2
12	S100050	TOP PLATE	1

DESIGN & CALCULATIONS COMPLY WITH A.S.M.E. CODE SECTION VIII DIV. 1

20..... EDITION  
 ..... ADDENDA

DWG. CHECKED BY: \_\_\_\_\_  
 DWG. APPROVED BY: \_\_\_\_\_

WPS DRAWINGS	NDE	MAGNETIC PARTICLE
1 SFI-1 SK 1	▲	SPOT X-RAY PER UW52
2 SFI-1 SK 2	▲	FULL X-RAY PER UW51
3 SFI-2-1	▲	QCM APPROVAL
4 SEE ATTACHMENT		DATE
SFI STOCK		

OAKVILLE, ONT. STEEL FAB ABINGDON, VA  
 DRAWN BY: RGO P/N A10038  
 DATE 3/25/89

SHIPPING WEIGHT: 658#