



ITEM	P/N	DESCRIPTION	QTY
1	H20124P	20"OD 2:1 SE PLAIN HEAD	2
2	R100195	SHELL .153x36.500x63.185	1
3	F102001	2" RAD NPT WELD FLANGE	2
4	F100750	3/4" NPT WELD FLANGE	1
5	F100250	1/4" NPT WELD FLANGE	3
6	F502000	2" PLASTIC PLUG	2
7	F500750	3/4" PLASTIC PLUG	1
8	F500250	1/4" PLASTIC PLUG	3
9	S100001	NAME PLATE	1
10	S100003	H20X FOOT	1
11	S100052	TOP PLATE 7GA	1

**\*\*NOTES\*\***

\*\*PRIMER EXTERIOR  
 \*\*SHIPPING WEIGHT: 173#  
 \*\*IMPACT TESTING NOT REQUIRED PER UG-20(f)  
 \*\*20" X 48" VERTICAL - AIR RECEIVER

DESIGN & CALCULATIONS COMPLY WITH  
 ASME CODE SECTION VIII, DIV.1  
 20..... EDITION ..... ADDENDA

FITTINGS - SA181 CL70

1	SFI-1 SK 1B	▲	MAGNETIC PARTICLE
2	SFI-1 SK 2	△	SPOT X-RAY PER UW52
3	SFI-2-1	△	FULL X-RAY PER UW51
4	ATTACHMENT WPS	◇	SEAL WELDING REQUIRED

3/16 & BELOW A589 SFI-5  
 5/16 & ABOVE A38 SFI-2-1  
 STRUCTURAL A36 SFI-2-1  
 1/4 A835 SFI-3

ENG APPL / DATE  
 LPS - 3/30/05  
 QCM APPL / DATE

SFI STOCK

AT VERIFICATION / DATE

TRAVELER REQUIRED:  REQU REQUIRED:

RELEASED TO PRODUCTION:  CALCULATED MINS:

SALES ORDER #: \_\_\_\_\_ HEAD THK: .109" MIN

RELEASE DATE: \_\_\_\_\_ SHELL THK: .135" MIN

NG#/SERIAL# \_\_\_\_\_

NO.	DATE	REVISION	ENG	QCM	AI	DATE
9	8/11/06	CHG BORDER & LAP JOINT WAS JOGGLE				

HEAD THK: .124" MIN. CA: NONE MATL SA414-G EFF 85%

SHELL THK: .153 NOM. CA: NONE MATL SA414-G EFF 70%

NATL BD: YES STAMP "U"

VOLUME: APPROX. 60 GALLONS

CRN: M3329.5C

REF: \_\_\_\_\_

MAEWP \_\_\_\_\_ PSI AT \_\_\_\_\_ °F  
 MAWP 200 PSI AT 400 °F  
 MOMT -20 °F AT 200 PSI  
 TEST: HYDRO AT 280 PSI  
 PNEU-AT: 280 PSI

OXVILLE, ONT. **STEEL FAB** ABINGDON, VA

DRAWN BY: RCO P/N

DATE: 5/25/89

A10044

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