



ITEM	P/N	DESCRIPTION	QTY
1	H24149P	24"OD 2:1 SE PLAIN HEAD	2
2	R100201	SHELL .162x32.500x75.755	1
3	F102001	2" RAD NPT WELD FLANGE	2
4	F100750	3/4" NPT WELD FLANGE	1
5	F100500	1/2" NPT WELD FLANGE	1
6	F100250	1/4" NPT WELD FLANGE	2
7	F502000	2" PLASTIC PLUG	2
8	F500750	3/4" PLASTIC PLUG	1
9	F500500	1/2" PLASTIC PLUG	1
10	F500250	1/4" PLASTIC PLUG	2
11	S100001	NAME PLATE	1
12	S100004	H24X FOOT	4
13	S100053	TOP PLATE 7GA	1

**\*\*NOTES\*\***

\*\*PRIMER EXTERIOR  
 \*\*SHIPPING WEIGHT: 250#  
 \*\*IMPACT TESTING NOT REQUIRED PER UG-20(f)  
 \*\*24" X 46.000" VERTICAL - AIR RECEIVER

DESIGN & CALCULATIONS COMPLY WITH  
 ASME CODE SECTION VIII, DIV.1  
 20..... EDITION ..... ADDENDA

**FITTINGS - SA181 CL70**

1	SFI-2-1 OR SFI-1 SK 18	▲	MAGNETIC PARTICLE
2	SFI-1 SK 2	△	SPOT X-RAY PER UWS2
3	SFI-2-1	△	FULL X-RAY PER UWS1
4	ATTACHMENT WPS	◇	SEAL WELDING REQUIRED

TRAVELER REQUIRED  REQU. REQUIRED

RELEASED TO PRODUCTION  CALCULATED. MINS.

SALES ORDER # \_\_\_\_\_ HEAD THK: .131" MIN.

RELEASE DATE \_\_\_\_\_ SHELL THK: .162" MIN.

NS#/SERIAL# \_\_\_\_\_

NO.	DATE	REVISION	ENG	QCM	AI	DATE
10	8/10/05	CHG BORDER & TEMP & LAP JOINT WAS JOGGLE	JE			

HEAD THK: .149" MIN.	CA: NONE, MATL SA414-G, EFF 85%
SHELL THK: .162 NOM.	CA: NONE, MATL SA414-G, EFF 70%
NATL BD: YES STAMP "U"	MAENP _____ PSI AT _____ °F
VOLUME: APPROX. 80 GALLONS	MAWMP -200 PSI AT 400 °F
CRN: M3330.5C	MDMF -20 °F AT 200 PSI
REF: _____	TEST: HYDRO AT 260 PSI
	PNEU: AT 260 PSI

SFI STOCK

OHIOVILLE, ONT. **STEEL FAB** ABBINODON, VA

DRAWN BY: RCO P/N: A10046

DATE: 3/25/89

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