



ITEM	P/N	DESCRIPTION	QTY
1	H36238J	36"OD 2:1 SE JOGGLE HEAD	2
2	R100066	.250 ROLLED SHELL	1
3	F103001	3" RAD NPT	2
4	F503000	3" PLASTIC PLUG	2
5	F102000	2" SERIES 388 NPT	2
6	F502000	2" PLASTIC PLUG	2
7	F101501	1-1/2" SERIES 387 NPT	1
8	F501500	1-1/2" PLASTIC PLUG	1
9	F101000	1" SERIES 385 NPT	1
10	F501000	1" PLASTIC PLUG	1
11	F100500	1/2" SERIES 383 NPT	2
12	F500500	1/2" PLASTIC PLUG	2
13	S100158	36" CHANNEL FOOT	2
14	S100001	NAME PLATE	1

DESIGN & CALCULATIONS COMPLY WITH
ASME CODE SECTION VIII, DIV.1
20..... EDITION
..... ADDENDA

① SFI-1 SK 1	⚠ MAGNETIC PARTICLE
② SFI-1 SK 2	⚠ SPOT X-RAY PER UW52
③ SFI-1-2	⚠ FULL X-RAY PER UW51
④ SEE ATTACHMENT	Ⓢ SEAL WELDING REQUIRED
SFI CATALOG	ENG APPL/DATE
	QCM APPL/DATE

36" X 93" HORIZONTAL - AIR RECEIVER (400 GALLONS)

NO.	DATE	REVISION	ENG	QCM
2	8/20/96	CRN CHANGE	LPS	BW
3	1/10/00	UPDATE TO 99 ADD	LPS	BW
4	9/5/01	REDRAWN ON CAD	LPS	BW
5	3/21/02	93" WAS 96"	LPS	BW
6	8/08/02	CRN CHANGE	LPS	BW
7	9/9/04	.250 WAS .248		

PRIMER EXTERIOR

ATTACHMENT WPS
3/16 & BELOW A569 SFI-6
5/16 & ABOVE A36 SFI-2-1
STRUCTURAL A36 SFI-2-1
1/4 A635 SFI-3

HEAD THK: .210 MIN. CA.: NONE MAT'L SA 455 EFF 85%
SHELL THK: .250 NOM. CA.: NONE MAT'L SA 455 EFF 70%

NAT'L BD. YES MAWP 200 PSI AT 400 °F
STAMP: "U" STAMP MDMT -20 °F AT 200 PSI
CRN: L4040.5678901234T TEST: HYDRO AT 260 PSI
REF: STEEL FAB STOCK PNEU. AT --- PSI

FITTINGS - SA181 CL70
IMPACT TESTING NOT REQUIRED PER UG-20(f)

OAKVILLE, ONT. **STEEL FAB** ABBINGDON, VA
DRAWN BY: SBB P/N
DATE 10/19/90 A10348

SHIPPING WEIGHT: 1064#